



## Threadless Plugs



- Threadless plugs utilize an expandable O-ring to create a positive seal.
- Seals rough or corroded holes.
- Withstands pressures up to 72 psi.
- No tapping is required.

CATALOG NUMBER	NOMINAL SIZE	HEIGHT	HEX SIZE	DRILL SIZE	O-RING CATALOG NUMBER
TBPP012	1/8	.50	5/64	11/32	OR-012
TBPP025	1/4	.56	1/8	7/16	OR-025
TBPP037	3/8	.62	1/8	9/16	OR-037
TBPP050	1/2	.62	1/8	11/16	OR-050
TBPP012-OS	1/8	.50	5/64	23/64	OR-012
TBPP025-OS	1/4	.56	1/8	29/64	OR-025
TBPP037-OS	3/8	.62	1/8	37/64	OR-037
TBPP050-OS	1/2	.62	1/8	45/64	OR-050

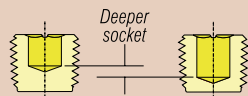
## Heavy Duty Plugs

**NEW**

CATALOG NUMBER	THREAD SIZE (NPT)
XTBF-006	1/16
XTBF-012	1/8
XTBF-025	1/4
XTBF-037	3/8
XTBF-050	1/2
XTBF-075	3/4

- Standard brass flush seal plugs with **X<sub>T</sub>** forming technology for maximum wrenching torque.
- Extra deep socket can't "round out" when plugs are installed or removed.
- Order in any quantity.

With Patented **X<sub>T</sub>** Technology....



Extra deep socket is stronger, and **will not strip out.**



CATALOG NUMBER	THREAD SIZE (NPT)
MP-012BSP	1/8-28
MP-025BSP	1/4-19
MP-037BSP	3/8-19
MP-050BSP	1/2-14
MP-075BSP	3/4-14
MP-100BSP	1-11



- Fits BSPT and BSPP threaded holes.
- Features extra deep socket for strength.
- Order in any quantity.

## Pressure Plugs



- Standard plugs are flush type (7/8" taper per foot).
- Oversize plugs are (3/4" taper per foot). To order add -O/S to catalog number.

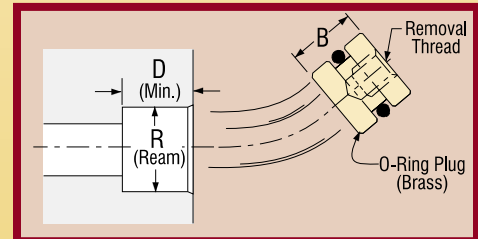
THREAD SIZE (NPT)	TPI	FLUSH HEIGHT	CATALOG NUMBER		
			BRASS	ALLOY STEEL	STAINLESS STEEL
1/16	27	.250	BPP006	APP006	SPP006
1/8	27	.250	BPP012	APP012	SPP012
1/4	18	.406	BPP025	APP025	SPP025
3/8	18	.406	BPP037	APP037	SPP037
1/2	14	.531	BPP050	APP050	SPP050
3/4	14	.531	BPP075	APP075	
1"	11-1/2	.656	BPP100	APP100	
1-1/4	11-1/2	.656	BPP125		
1-1/2	11-1/2	.656	BPP150		

## O-Ring Plugs



CATALOG NUMBER	R REAM SIZE	B (+.000) (-.005)	D (+.005) (-.000)	REMOVAL THREAD SIZE
OR-06	.281	1/4	.250	6-32
OR-12	.375	5/16	.312	10-32
OR-25	.500	5/16	.312	10-32
OR-38	.625	7/16	.437	1/4-20
OR-50	.750	1/2	.500	1/4-20
OR-75	1.000	5/8	.625	3/8-16

- O-Ring plugs are used when backed up by other mold inserts, holder block, etc.
- They require less space than NPT pressure plugs. Less interference in tight spaces.
- Standard Buna O-Ring provides seal to 210°.
- Viton O-rings and quad rings are available.



## Stop Plugs



CATALOG NUMBER	FITS SOCKET SERIES NUMBER
CP-200	<b>200</b>
CP-300	<b>300</b>
CP-500	<b>500</b>

- Stops coolant flow on hoses with flow-thru sockets.
- Prevents accidents by plugging unused hoses and manifold ports.
- Keeps couplers and seals clean when not in use.